

Micro-Drills



Uncoated-Type 1

Uncoated-Type 2

Micro-Drills, Solid Carbide, 130° Point, 35° Helix (.0625-.1040)

Drill Size	Decimal Equiv	Flute Length	OAL	Shank ø	Drill Type	Uncoated Part #
1/16	.0625	.480	1.5	1/8	Type 2	RMD0625
1.60MM	.0630	.480	1.5	1/8	Type 2	RMD0630
#52	.0635	.480	1.5	1/8	Type 2	RMD0635
1.65MM	.0650	.480	1.5	1/8	Type 2	RMD0650
1.70MM	.0669	.480	1.5	1/8	Type 2	RMD0669
#51	.0670	.480	1.5	1/8	Type 2	RMD0670
1.75MM	.0689	.480	1.5	1/8	Type 2	RMD0689
#50	.0700	.480	1.5	1/8	Type 2	RMD0700
1.80MM	.0709	.480	1.5	1/8	Type 2	RMD0709
1.85MM	.0728	.480	1.5	1/8	Type 2	RMD0728
#49	.0730	.480	1.5	1/8	Type 2	RMD0730
1.90MM	.0748	.480	1.5	1/8	Type 2	RMD0748
#48	.0760	.480	1.5	1/8	Type 2	RMD0760
1.95MM	.0768	.480	1.5	1/8	Type 2	RMD0768
5/64	.0781	.480	1.5	1/8	Type 2	RMD0781
#47	.0785	.480	1.5	1/8	Type 2	RMD0785
2.00MM	.0787	.480	1.5	1/8	Type 2	RMD0787
2.05MM	.0807	.480	1.5	1/8	Type 2	RMD0807
#46	.0810	.480	1.5	1/8	Type 2	RMD0810
#45	.0820	.480	1.5	1/8	Type 2	RMD0820
2.10MM	.0827	.480	1.5	1/8	Type 2	RMD0827
2.15MM	.0846	.480	1.5	1/8	Type 2	RMD0846
#44	.0860	.480	1.5	1/8	Type 2	RMD0860
2.20MM	.0866	.480	1.5	1/8	Type 2	RMD0866
2.25MM	.0886	.480	1.5	1/8	Type 2	RMD0886
#43	.0890	.480	1.5	1/8	Type 2	RMD0890
2.30MM	.0906	.480	1.5	1/8	Type 2	RMD0906
2.35MM	.0925	.480	1.5	1/8	Type 2	RMD0925
#42	.0935	.480	1.5	1/8	Type 2	RMD0935
3/32	.0938	.480	1.5	1/8	Type 2	RMD0938
2.40MM	.0945	.480	1.5	1/8	Type 2	RMD0945
#41	.0960	.480	1.5	1/8	Type 2	RMD0960
2.45MM	.0965	.480	1.5	1/8	Type 2	RMD0965
#40	.0980	.480	1.5	1/8	Type 2	RMD0980
2.50MM	.0984	.480	1.5	1/8	Type 2	RMD0984
#39	.0995	.480	1.5	1/8	Type 2	RMD0995
2.55MM	.1004	.480	1.5	1/8	Type 2	RMD1004
#38	.1015	.480	1.5	1/8	Type 2	RMD1015
2.60MM	.1024	.480	1.5	1/8	Type 2	RMD1024
#37	.1040	.480	1.5	1/8	Type 2	RMD1040



Carbide Drills



Speeds & Feeds page 325.

Tolerances	Drill ø	Shank ø
All Sizes	+0.000, -.0005	+0.000, -.0003